

CERTIFICATE

1215

The OFI CERT certification body of OFI Technologie & Innovation GmbH awards the holder of the certificate proof of ability in adhesive bonding of rail vehicles and their components:

**Adhesive bonding according to EN 17460
for the areas of application listed in Annex 1**

Certification holder:

**System7 railsupport GmbH
Gewerbegebiet Süd 11, AT-4664 Laakirchen**

Production site:

Gewerbegebiet Süd 10, Gewerbegebiet Süd 11, AT-4664 Laakirchen

This certificate attests that the holder of the certificate of conformity has applied all criteria relating to the proof of ability to adhesively bond rail vehicles and their components as described in the scope of

EN 17460:2022

and that the respective scope (Annex 1) of the adhesive bonding work corresponds to the specified safety class.

This certificate was first issued on 2025-10-01 and is valid until 2028-09-28 or until either the regulations, the areas of application and safety classes specified in Annex 1, or the manufacturing conditions at the site undergo significant changes, or the certificate is suspended or withdrawn by the certification body.

Vienna, 1st October 2025
(replaces version: none – release version)



Ing. Mag. (FH) Günter Jechlinger
Head of certification body OFI CERT

www.ofi.at

Certification Body OFI CERT
OFI Technologie & Innovation GmbH
Franz-Grill-Str. 5, Obj. 213
1030 Vienna | AUSTRIA



Confirmation is available at www.ofi.at/zertifizierung in the form of a listing.
1) The assessment documents are kept on file at OFI CERT and are only disclosed in justified cases (e.g., at the request of an authority)



CERTIFICATE

Annex 1

for the certificate 1215

Adhesive bonding according to EN 17460

Scope of application		Safety class	
Product Design		A2	
Process Design		A2	
Manufacture		A2	
Maintenance and Repair		A2	
Purchasing, sale and assembly		A2	
Sub-Contracting		A2	
Additional information to the adhesive bonding work			
Main function of the bonded joints		Force transfer using high-modulus adhesives	F
		Balancing of substrate deformation using low-modulus	D
		Sealing	S
Pre-treatment methods	Cleaning / Surface preparation	Grinding and solvent degreasing	
Production methods		Processing of 2-C adhesives	TK
		Processing of 1-C moisture/humidity activated systems	HU
		Processing of solvent- and/or water-based systems (primers, adhesives, etc.)	SO
Test methods		Destructive Testing	DT
		Visible inspection	VIS
Degree of mechanization		Manual	M
Remarks		--	

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