



Landesgesellschaft
Österreich

CERTIFICATE

**Welding of rail vehicles and components
according to EN 15085-2**

TÜVSÜDLGÖ/15085/CL1/92/22/1

TÜV SÜD Landesgesellschaft Österreich GmbH certifies that the organisation

System7 group GmbH

Lainzer Straße 16/5
1130 Vienna / Austria

fulfils the requirements

for the scope according to

**EN 15085-2:2020 classification level CL1
in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 27.10.2023 until 26.10.2026



Product Certification Body
TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Vienna, Austria

Scope of the certificate

TÜVSÜDLGÖ/15085/CL1/92/22/1

Scope:

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
111	1.2	≥5	FW
131	22	t = 1,5 – 10,0	
135	1.2	t = 1,4 - 80 mm	BW, FW ≥5,0mm
135	1.2	t = 3 - 20 mm	FW (fully mechanized)
135	1.2 mit 8.1	t = 3 - 20 mm	FW
135	3.1	t = 3 - 20 mm	BW, FW ≥ 5,0mm
135	3.1	t = 7,5 – 30 mm	BW
135	3.2	t = 3 – 16 mm	BW
135	3.2	t = 3 – 20 mm	FW
135	8.1	t = 1 - 40 mm	
141	8.1	t = 1,4 - 10 mm	FW
141	8.1	t = 3 -12 mm	BW, pipe D≥ 25
141	1.2	t = 1 -12 mm	FW
141	1.2	t = 1,4-12 mm	BW, pipe D≥ 25
141	10.1 mit 8.1	t = 3 -10 mm	FW
141	22	t = 1,5-3 mm	
21	8.1	t=2 mm	
783	1.1		M10

Area of Application: Development, construction, production, purchase and redistribution of rail vehicles as well as components and rail vehicle parts of classification level CL1

Responsible welding coordinator(s): Dipl. Ing. (BA) Harald Krenmayr, 31.07.1967 (Level A) [extern]

1st deputy(ies) of the responsible welding coordinator(s): Dipl. W. Ing. (FH) Karl Holzinger, 18.02.1976 (Level A)

Other deputy(ies): Dipl. Ing. (FH) Gerald Neumüller, 01.09.1974 (Level A) [extern]

Other welding coordinators (level C) are known to the product certification body.

Comments:

Following welding coordinators are allowed to test welders / operators in accordance with the applicable standards in the scope of this certificate:

Dipl. Ing. (BA) Harald Krenmayer (niveau A, VT2)
Dipl. W. Ing. (FH) Karl Holzinger (niveau A, VT2)

Remarks:

Manufacturing site:

system7 ballast regulator GmbH, Gewerbegebiet Süd 11, 4664 Laakirchen
system7 rail technology GmbH, Gewerbegebiet Süd 11, 4664 Laakirchen
system7 rail support GmbH, Gewerbegebiet Süd 11, 4664 Laakirchen
system7 metal technology, Gewerbegebiet Süd 10, 4664 Laakirchen

General provisions:

The certification program of TÜV SÜD Landesgesellschaft Österreich GmbH applies.